

## TECHNICAL CHART CR-39 SPHERICAL

CYL ( - ON - ) - 0.00 ~ - 2.00					POWER	CYL ( + ON - ) - 0.00 ~ - 2.00				
DIA- (mm)	E/T (mm)	C/T (mm)	BACK BASE	FRONT BASE		FRONT BASE	BACK BASE	C/T (mm)	E/T (mm)	DIA- (mm)
Φ70	1.9	1.8	5.00	5.00	0.00					
	2.2			4.75	0.25	5.25	5.00	1.8	1.5	Φ65
	2.5			4.50	0.50	5.50		2.0		
	2.9			4.25	0.75	5.75		2.3		
	3.2			4.00	1.00	6.00		2.6		
	3.6		4.75	1.25	5.25	4.00	2.8	1.3		
	3.8		4.50	1.50	5.50		3.1			
	4.1		4.25	1.75	5.75		3.4			
	4.5		4.00	2.00	6.00		3.7			
	4.8		3.75	2.25	5.25	3.00	3.5	1.0		
	5.1		3.50	2.50	5.50		3.8			
	5.6		3.25	2.75	5.75		4.1			
	6.0		3.00	3.00	6.00		4.3			
	6.3		2.75	3.25	6.25		4.5			
	6.6		2.50	3.50	6.50		4.8			
	6.9		2.25	3.75	6.75		5.1			
	7.3		2.00	4.00	7.00	5.5				
	7.6		1.75	4.25						
	7.9		1.50	4.50						
	8.2		1.25	4.75						
	8.5		2.00	5.00						
	8.9		1.75	5.25	7.00					
	9.3		1.50	5.50						
	9.5		2.25	5.75	8.00					
	9.9		2.00	6.00						

1. TOLERANCE OF FRONT/BACK CURVE:  $\pm 0.25$
2. C/T & E/T TOLERANCE:  $\pm 0.2$
3. POWER TOLERANCE: S -0.00 to S -4.00 0.09D  
                           S -4.25 to S -6.00 0.12D  
                           S -0.00/C -2.00 to S -4.00/C -2.00 0.09D  
                           S -4.25/C -2.00 to S -6.00/C -2.00 0.12D